

PREPARATIVE SYNTHESSES OF OPTICALLY PURE  
ORTHO-SUBSTITUTED BENZHYDROLS BY ASYMMETRIC  
REDUCTIONS OF THE CORRESPONDING BENZOPHENONES

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Abstract : Lithium aluminium hydride previously treated with 2.5 equivalents of (S)-(+)- or (R)-(-)-2-(2-iso-indoliny)butan-1-ol **3** (readily available reagents) reduced the five ortho-substituted benzophenones **4-6**, **8** and **10** into the corresponding optically active benzhydrols with nearly 100% enantiomeric excesses. Other examples of asymmetric reductions of prochiral benzophenones are given.

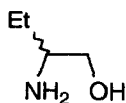
Racemic 2-aminobutan-1-ol **1** is a cheap chemical which can be easily resolved into both its enantiomers on the industrial scale.<sup>1</sup> This is why we considered using simple derivatives of (R)-(-) and (S)-(+)-**1** as new chirality transfer reagents. In a previous study,<sup>2</sup> we described the asymmetric reductions of prochiral ketones with ethereal solutions of LiAlH<sub>4</sub> partially decomposed with various *N, N*-disubstituted derivatives of (R)-(-)-**1**. In all cases, the best results were obtained with LiAlH<sub>4</sub> previously treated with 2 equivalents of a given optically active aminoalcohol ROH, which corresponds to the gross formula LiAl(OR)<sub>2</sub>H<sub>2</sub> for the reducing complex thus formed. Indeed, markedly lower enantiomeric excesses were observed when using LiAlH<sub>4</sub> previously treated with 1 or 3 equivalents of the same aminoalcohol. (R)-(-)-*N*-Benzyl-*N*-methyl-2-aminobutan-1-ol (R)-(-)-**2** and (R)-(-)-2-(2-iso-indoliny)butan-1-ol (R)-(-)-**3** are the aminoalcohols which gave the best results. Thus, the chiral reagent deriving from LiAlH<sub>4</sub> and (R)-(-)-**3** reduced 2-chloro and 2,4-dimethyl benzophenones into the corresponding benzhydrols with 100% enantiomeric excesses. However, asymmetric reductions of meta-substituted benzophenones, as well as acetophenone,  $\alpha$ -tetralone and 2-acetylfuran, with the same reagent gave markedly lower enantiomeric excesses.

The above results prompted us to study more thoroughly the asymmetric reductions of various ortho-substituted benzophenones using the same aminoalcohol (R)-(-)-**3**. Thus, the nine optically active benzhydrols **13-21** were obtained from the corresponding benzophenones **4-12**, respectively (see Scheme).

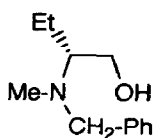
#### Preparations of the benzophenones

Ortho-trifluoromethyl benzophenone **8** is commercially available. The other benzophenones were synthesized as follows. 2-Methylbenzoyl chloride was treated with excess benzene as the solvent, in the presence of AlCl<sub>3</sub> for 3 hrs 30 min at room temperature, and afforded 2-methylbenzophenone **4**.<sup>3</sup> The  $\alpha$ -halobenzophenones **6**,<sup>3,4</sup> and **7**,<sup>5</sup> were similarly prepared from the corresponding  $\alpha$ -halobenzoyl chlorides respectively. In the case of 2-iodobenzophenone **6**, the Friedel-Crafts reaction was carried out at 0°C in order to avoid iodine elimination. Treatment of 2-bromobenzaldehyde with phenylmagnesium bromide in refluxing ether for 2 hrs afforded ( $\pm$ )-**14**.<sup>3,6</sup> Oxidation of the latter, using pyridinium chlorochromate in CH<sub>2</sub>Cl<sub>2</sub> at 0°C gave 2-bromobenzophenone **5**.<sup>3,7</sup>

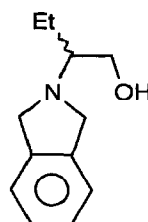
2,4-Dichlorobenzoyl chloride **22** was treated with excess benzene as the solvent and in the presence of



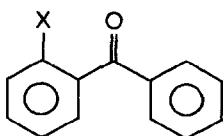
(R)-(-)-1,  $\alpha$ -Et  
(S)-(+)-1,  $\beta$ -Et



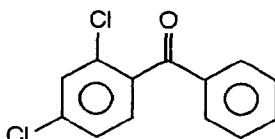
(R)-(-)-2



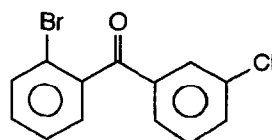
(R)-(-)-3,  $\alpha$ -Et  
(S)-(+)-3,  $\beta$ -Et



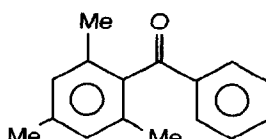
4 X = Me  
5 X = Br  
6 X = I  
7 X = F  
8 X = CF<sub>3</sub>



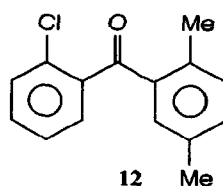
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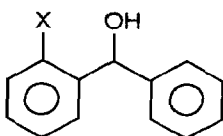
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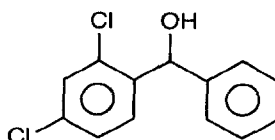
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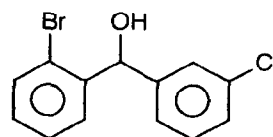
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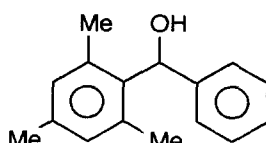
13 X = Me  
14 X = Br  
15 X = I  
16 X = F  
17 X = CF<sub>3</sub>



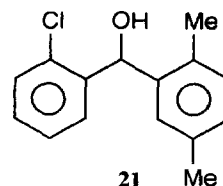
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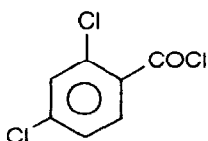
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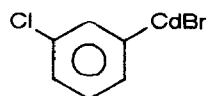
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21



22



23

**SCHEME**

$\text{AlCl}_3$  (reflux, 30 min) and yielded 2, 4-dichlorobenzophenone **9**.<sup>3, 8</sup> 2-Bromo-3'-chlorobenzophenone **10**<sup>3</sup> was prepared according to the literature,<sup>9</sup> by treatment of the organocadmium reagent **23** (deriving from 1-bromo-3-chlorobenzene) with 2-bromobenzoylchloride in toluene (reflux 1 hr). Reaction of benzoyl chloride with excess mesitylene as the solvent, and in the presence of  $\text{AlCl}_3$  for 1 hr at room temperature, furnished the trimethylbenzophenone **11**.<sup>3, 10, 11</sup> Finally, 2-chlorobenzoyl chloride was treated with *p*-xylene in excess ( $\text{AlCl}_3$ , 2hrs at room temperature) and yielded the benzophenone **12**.<sup>3, 5</sup>

### Asymmetric reductions of the benzophenones

Approximately molar, commercial,  $\text{LiAlH}_4$  solutions in ether were used.<sup>12</sup> Their  $\text{LiAlH}_4$  content was estimated by means of fluorenone as we previously described.<sup>13</sup> The benzophenones **4-12** (5 mmol) were reduced with  $\text{LiAlH}_4$  (6 mmol) in ether, previously treated with 2 or 2.5 equivalents of the aminoalcohol (R)-(-)-**3**.<sup>2</sup> Surprisingly, the highest enantiomeric excesses were obtained with  $\text{LiAlH}_4$  previously treated with 2.5 equivalents (15 mmol) of (R)-(-)-**3**, which corresponds to the gross formula  $\text{LiAl}(\text{OR})_{2.5}\text{H}_{1.5}$  for the reducing species in solution (see Table).

The enantiomeric excess of each optically active benzhydrol **13-21** thus obtained was determined by examination of the signal of its carbinolic proton, in the  $^1\text{H}$  NMR spectrum (400 MHz) run in the presence of the chiral shift reagent tris[3-(heptafluoropropyl)hydroxymethylene]-(+)-camphorato]europium3[Eu(hfc)<sub>3</sub>].

Benzhydrol	Substituents	ee (%)
(-)- <b>13</b> <sup>3, 11, 14</sup>	2-Me	> 95 (73) <sup>a</sup>
(+)- <b>14</b> <sup>3, 6</sup>	2-Br	> 95
(+)- <b>15</b> <sup>3</sup>	2-I	> 95
(-)- <b>16</b> <sup>3, 15</sup>	2-F	88 (84) <sup>a</sup>
(+)- <b>17</b> <sup>3</sup>	2-CF <sub>3</sub>	> 95 (37) <sup>a</sup>
(+)- <b>18</b> <sup>3</sup>	2-Cl; 4-Cl	89 (87) <sup>a</sup>
(+)- <b>19</b> <sup>3, 9</sup>	2-Br; 3'-Cl	> 95
(+)- <b>20</b> <sup>3, 10, 11</sup>	2-Me; 4-Me; 6-Me	44
(+)- <b>21</b> <sup>3</sup>	2-Cl; 2'-Me; 5'-Me	12

a) Values in brackets refer to reductions carried out with the reagent  $\text{LiAl}(\text{OR})_{2.5}\text{H}_2$  deriving from (R)-(-)-**3**.

TABLE - Enantiomeric excesses (ee, %) of the benzhydrols **13-21** obtained by reduction of the benzophenones **4-12**, respectively, with the chiral reagent  $\text{LiAl}(\text{OR})_{2.5}\text{H}_{1.5}$  deriving from the aminoalcohol ROH (R)-(-)-**3**.

The results displayed in the Table show that, apart from **20** and **21**, the above benzhydrols have enantiomeric excesses higher than 88%. Furthermore, the five benzhydrols **13-15**, **17** and **19** have been isolated as nearly pure enantiomers (ee > 95%). With the exception of **13** and **20**, none of the above benzhydrols were obtained in optically active form before us. According to Cervinka and coworkers,<sup>11</sup> the benzhydrols (-)-**13** and (+)-**20** belong to the (R) series. This may apply as well to the other benzhydrols (+)-**14**, (+)-**15**, (-)-**16**, (+)-**17**, (+)-**18** and (+)-**19**.

Similar benzophenone reductions were next carried out using the (S)-(+)-enantiomer of the aminoalcohol (R)-(-)-**3**. The compound (S)-(+)-**3**, m.p. 61-62°C,  $[\alpha]_{\text{D}} + 19.4$  (c 3.3, EtOH), was obtained by alkylation of (S)-(+)-2-aminobutan-1-ol (S)-(+)-**1** with  $\alpha$ ,  $\alpha'$ -dichloro-*ortho*-xylene as previously described for the preparation of the enantiomer (R)-(-)-**3**.<sup>2</sup> Reduction of 2-bromobenzophenone **5** with  $\text{LiAlH}_4$  previously treated with 2.5 equivalents of (S)-(+)-**3** afforded the benzhydrol (-)-**14** with ee > 95%. Similar treatment of 2-iodobenzophenone **6** gave the benzhydrol (-)-**15** with ee = 90%.

As a typical experimental procedure, the asymmetric reduction of 2-bromobenzophenone **5** is described

hereafter. This procedure shows that our method has a practical and preparative value. Commercial  $\text{LiAlH}_4$  solutions in ether<sup>12</sup> were estimated by means of fluorenone<sup>13</sup> prior to use. Thus, to a solution of  $\text{LiAlH}_4$  in ether (30 mL; 30 mmol) contained in a 500 mL 3-necked flask kept under argon, a solution of (R)-(-)-2-(2-iso-indoliny)butan-1-ol (R)-(-)-**3** (14.32 g; 75 mmol), m.p. 59-60°C and  $[\alpha]_{\text{D}} - 19.4$  (c 3.0, EtOH), in dry ether (200 mL) was added dropwise in 3 hrs at room temperature and under stirring. After a period of 45 min, the mixture was cooled to -13°C and a solution of 2-bromobenzophenone **5** (6.52 g; 25 mmol) in anhydrous ether (30 mL) was slowly added (2hrs) under stirring. After a period of 15 min, the reaction mixture was hydrolysed with aqueous 1N NaOH (20 mL). The organic phase was washed successively with aqueous 1N HCl (2 x 100 mL) and 1N NaOH (2 x 100 mL), then with water until neutral, and was finally dried ( $\text{Mg SO}_4$ ), filtered and evaporated, affording the crude (+)-2-bromobenzhydrol (+)-**14** (6.6 g; 100%).  $[\alpha]_{\text{D}} + 45.8$  (c 1.4,  $\text{Me}_2\text{CO}$ ), as a pale yellow oil. Molecular distillation of a fraction (1.0 g) of this oil yielded colourless (+)-**14** (0.95 g),  $[\alpha]_{\text{D}} + 46.6$  (c 1.3,  $\text{Me}_2\text{CO}$ ), ee > 95%. IR (film): 3350 (OH)  $\text{cm}^{-1}$ .  $^1\text{H}$  NMR( $\text{CDCl}_3$ )  $\delta$  (ppm): 2.41 (1H, d, J = 3.7 Hz) OH; 6.19 (1H, d, J = 3.7 Hz) CH-OH; 7.15 (1H), 7.27 (1H), 7.33 (3H), 7.40 (2H), 7.53 (1H), 7.59 (1H) (aromatic protons). The chiral aminoalcohol (R)-(-)-**3** was easily recovered from the above aqueous extracts.

### Conclusion

Both enantiomers of the readily available iso-indoliny compound **3** are highly efficient chirality transfer reagents for the asymmetric reduction of ortho-substituted benzophenones. Seven benzhydrols (**13-19**) of high enantiomeric purities (ee > 88%) were obtained by the present method, which was also used in a preliminary study<sup>2</sup> for the preparation of (+)-2-chlorobenzhydrol (ee 100%) and (+)-2,4-dimethylbenzhydrol (ee > 95%). Including both latter compounds, we therefore obtained a new series of seven ortho-substituted benzhydrols in optically pure form. Since these compounds may be obtained easily on a multigram scale and in both enantiomeric forms, we hope that they will prove to be useful chiral transfer reagents in asymmetric synthesis, such as Diels-Alder reactions for instance.

### Acknowledgements

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### References and Notes

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- Physical properties and yields of compounds. **4**, oil, 69%; **5**, m. p. 41.5-42.5°C, 86%; **6**, m. p. 36-38°C, 53%; **7**, oil, 93%; **9**, m. p. 50.5-51.5°C, 77%; **10**, m. p. 35-36°C, 61%; **11**, m. p. 35-36°C, 68%; **12**, m. p. 39.5-40.5°C, 45%; (-)-**13**, m. p. 59.5-61°C,  $[\alpha]_{\text{D}} - 7.5$  (5.1, EtOH), 63-73%; ( $\pm$ )-**14**, m. p. 58°C, 100%; (+)-**14**, oil,  $[\alpha]_{\text{D}} + 46.6$  (1.3,  $\text{Me}_2\text{CO}$ ), 95%; (+)-**15**, oil,  $[\alpha]_{\text{D}} + 68.2$  (1.5,  $\text{Me}_2\text{CO}$ ), 85%; (-)-**16**, m. p. 47-48°C,  $[\alpha]_{\text{D}} - 9.2$  (3.0,  $\text{Me}_2\text{CO}$ ), 88%; (+)-**17**, oil,  $[\alpha]_{\text{D}} + 71.5$  (0.7,  $\text{Me}_2\text{CO}$ ), 92%; (+)-**18**, oil,  $[\alpha]_{\text{D}} + 6.7$  (5.0,  $\text{Me}_2\text{CO}$ ), 86%; (+)-**19**, oil,  $[\alpha]_{\text{D}} + 63.0$  (1.2,  $\text{Me}_2\text{CO}$ ), 92%; (+)-**20**, oil,  $[\alpha]_{\text{D}} + 38.6$  (4.2, EtOH), 24% (after chromatography); (+)-**21**, m. p. 130-131°C,  $[\alpha]_{\text{D}} + 1.3$  (4.7,  $\text{Me}_2\text{CO}$ ), 96% (crude).
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